

CLAIMS

1. A packaging (100) containing pouches (2a, 2b, 2c, 2d), said  
pouches being placed head-to-tail in the packaging (100),  
5 the packaging being of the flexible type with four welded  
sides (101a, 101b, 101c, 101d).
2. The packaging according to Claim 1, in which the pouches  
(2a, 2b, 2c, 2d) are of the doypack type.
- 10 3. The packaging according to Claim 1, in which the pouches  
(2a, 2b, 2c, 2d) are of a flat uniform or pillow pouch type  
and are placed so as to be staggered.
- 15 4. The packaging according to one of Claims 1 to 3, in which  
the packaging has width and length corresponding to  
dimensions which are submultiples of 400 x 600 mm, said  
pouches being arranged flat in the plane defining said  
width and length.
- 20 5. The packaging according to one of Claims 1 to 4, having a  
top opening (102).
6. The packaging according to one of Claims 1 to 4, having a  
25 side opening (102).
7. The packaging according to one of Claims 1 to 6, further  
comprising a handle (103).
- 30 8. The packaging according to one of Claims 1-7, further  
comprising a reclosing device.
9. A pallet comprising a plurality of packagings according to  
one of claims 1 to 8, characterized in that the pouches  
35 (2a, 2b, 2c, 2d) are arranged flat in relation to the  
pallet.

10. The pallet according to Claim 9, measuring 800 x 1200 mm.

11. The pallet according to Claim 9, measuring 1000 x 1200 mm.

5 12. A method of manufacturing a packaging according to any one of Claims 1 to 8, comprising the following steps:

(i) provision of an empty packaging (100) having four welded sides;

(ii) filling of said packaging with pouches; and

10 (vi) closure of the packaging.

13. A method of manufacturing a packaging according to any one of claims 1 to 8, comprising the steps of:

(i) providing pouches in a mandrel;

15 (iv) winding a film about said mandrel

(v) welding said film to obtain four welded sides (101a, 101b, 101c, 101d);

(vii) withdrawing said mandrel; and

(viii) closing the packaging.

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14. A method for manufacturing a palette according to any one of claims 9 to 11, comprising the steps of:

(i) providing packagings containing pouches;

25 (iv) orienting said packagings so that the pouches are flat with respect to the palette; and

(v) palletizing said packagings.